

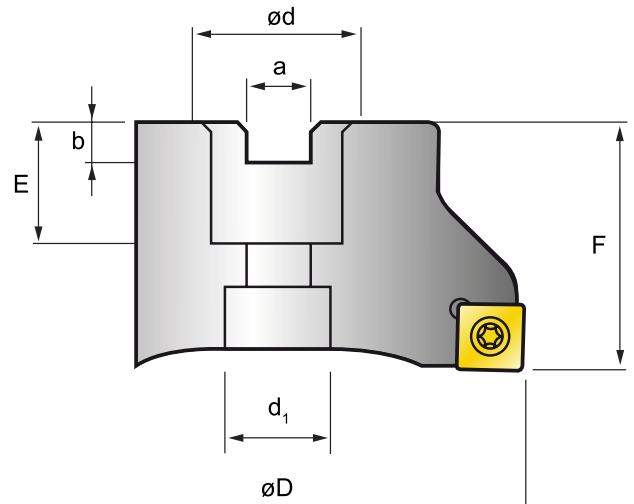
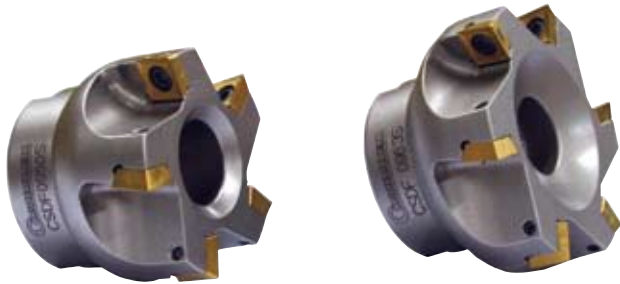
Shoulder Milling

Face Mills



COMBIDEX[®]

Threading Tools



Type	ØD	Ød	d ₁	a	b	E	F	Z
CSDF 0950 S	50	22	18	10,4	6,3	20	40	5
CSDF 0963 S	63	22	18	10,4	6,3	20	40	6

CSDF 0950 S Special offer / Sonderangebot!

Milling body/Fräskurper	Inserts/Platte
CSDF 0950 S	+10 SDXT 09 M405R
CSDF 0950 S	+20 SDXT 09 M405R
CSDF 0950 S	+30 SDXT 09 M405R
CSDF 0950 S	+50 SDXT 09 M405R

CSDF 0963 S Special offer / Sonderangebot!

Milling body/Fräskurper	Inserts/Platte
CSDF 0963 S	+10 SDXT 09 M405R
CSDF 0963 S	+20 SDXT 09 M405R
CSDF 0963 S	+30 SDXT 09 M405R
CSDF 0963 S	+50 SDXT 09 M405R

Recommended cutting conditions of the CSDF ø50 - ø63 Empfehlte Schnittgeschwindigkeit von die CSDF ø50 - ø63

Insert SDXT 09 M4 for steel MF and MM for aluminum MAP
Platte SDXT 09 M4 für Stahl MF und MM für AL-Legierung MAP

Material Werkstoff	Cutting speed Schnittgeschwindigkeit	Type MF fz (mm/tooth)	Type MM fz (mm/tand)
Steel/Stahl PC30M	100 - 250 m/min	0.05 - 0.2	0.1 - 0.3
Material Werkstoff	Cutting speed Schnittgeschwindigkeit	Type MAP fz (mm/tooth)	
Aluminum K10M	400 - 1000 m/min	0.05 - 0.4	